

There's always a solution in steel.

## AISC Live Webinars

Thank you for joining our live webinar today.  
We will begin shortly. Please stand by.

Thank you.

Need Help?  
Call ReadyTalk Support: 800.843.9166



There's always a solution in Steel

### AISC Live Webinars

Today's audio will be broadcast through the internet.

Alternatively, to hear the audio through the phone, dial:

866-519-2796                      Passcode: 515799



### AISC Live Webinars

Today's live webinar will begin shortly. Please stand by.

As a reminder, all lines have been muted. Please type any questions or comments through the Chat feature on the left portion of your screen.

Today's audio will be broadcast through the internet.  
Alternatively, to hear the audio through the phone, dial:

866-519-2796                      Passcode: 515799



### AISC Live Webinars

*AISC is a Registered Provider with The American Institute of Architects Continuing Education Systems (AIA/CES). Credit(s) earned on completion of this program will be reported to AIA/CES for AIA members. Certificates of Completion for both AIA members and non-AIA members are available upon request.*

*This program is registered with AIA/CES for continuing professional education. As such, it does not include content that may be deemed or construed to be an approval or endorsement by the AIA of any material of construction or any method or manner of handling, using, distributing, or dealing in any material or product.*

*Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.*



## AISC Live Webinars

### Copyright Materials

This presentation is protected by US and International Copyright laws. Reproduction, distribution, display and use of the presentation without written permission of AISC is prohibited.

© The American Institute of Steel Construction 2018

The information presented herein is based on recognized engineering principles and is for general information only. While it is believed to be accurate, this information should not be applied to any specific application without competent professional examination and verification by a licensed professional engineer. Anyone making use of this information assumes all liability arising from such use.



## Course Description

### Effective Bracing of Flexural Members and Systems in Steel Buildings and Bridges

March 7, 2018

This lecture focuses on the stability of flexural systems in steel buildings and bridges with a particular emphasis on bracing requirements. The lecture highlights the results from large-scale experiments and parametric finite element analysis on flexural members. The many factors that impact the effectiveness of torsional bracing systems are covered. An overview of the system buckling mode for I-shaped girder systems, which is a relatively new failure mode the profession has become aware of over the past 15 years, is also discussed. Improved details such as the use of split pipe stiffeners and lean-on bracing are also covered.



## Learning Objectives

- Describe the factors that impact the effectiveness of torsional bracing systems.
- Describe the system buckling mode for I-shaped girder systems.
- Describe the recent improvements to bracing details split pipe stiffeners and lean-on bracing.
- Describe the results on large-scale bracing experiments and how the results impact bracing requirements.



### Effective Bracing of Flexural Members and Systems in Steel Buildings and Bridges



Presented by  
Todd Helwig, PhD  
University of Texas at Austin



There's always a solution in steel.

## Effective Bracing of Steel Bridge Girders

*Todd Helwig*  
*University of Texas at Austin*

*March 7, 2018*  
*AISC Webinar*



9

## Outline

- Stability Bracing of I-shaped Girders and Systems (Torsional Bracing)
- System Buckling Mode of Narrow Girder Systems
- Ongoing Steel Girder Research

10

The presentation material is focused on bridge systems; however the principles and lessons are applicable to both buildings and bridge applications

11

## General Stability Bracing Requirements

Effective Stability Bracing must satisfy two primary requirements:

- Adequate Strength – Brace Forces are directly related to the magnitude of the initial out-of-straightness
- Adequate Stiffness – The stiffness is a function of several components

12



## Bracing of Beams

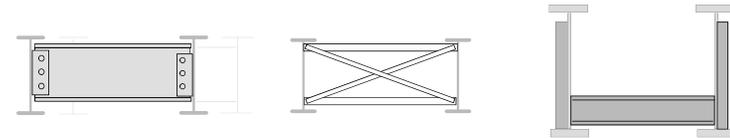
Stability bracing of beams can be accomplished by either providing:

- Lateral Bracing that restrains the movement of the compression flange
- Torsional Bracing that restrains twist of the section

We will primarily be focusing on torsional bracing (Cross Frames)

13

## Torsional Bracing of Beams



Diaphragms

Cross-Frames

Through-Girders

The fundamental concept with torsional bracing is:

**The beam or girder is fully braced at a location if twist is prevented.**

14

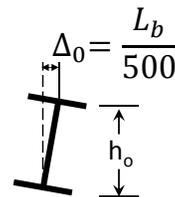
## Brace Stiffness and Strength Requirements

AISC Specification Appendix 6 Bracing Provisions:

Stiffness: 
$$\beta_T = \frac{2.4LM_r^2}{nEI_y C_b^2}$$

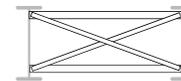
Strength (Commentary):

$$M_{br} = \beta_T \theta_o = \frac{2.4LM_r^2}{nEI_y C_b^2} \frac{L_b}{500h_o}$$



15

## System Stiffness of Torsional Bracing



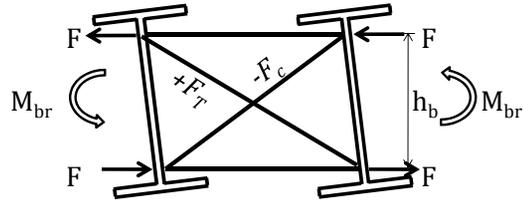
From a stiffness perspective, there are a number of factors that impact the effectiveness of beam torsional bracing.

- Brace Stiffness,  $\beta_{Tb}$ : the stiffness of the brace itself is a function of the layout of the cross-frame
- Cross-Sectional Distortion,  $\beta_{sec}$ : distortion of the cross-section can render a system totally ineffective
- In-Plane Stiffness of the Girder System  $\beta_g$ : cross-frames restrain the girders by linking adjacent girders and the in-plane stiffness can be important in some geometries.

19

### Demand on the Cross Frame Bracing

The torsional deformation of the girders (either from buckling or torsional moments) result in the following deformation:



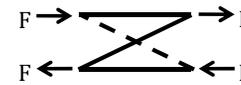
One diagonal is in tension and one is in compression. Depending on our design assumptions, we can idealize the cross frame in a few different ways from a stiffness/strength perspective.

20

### Brace Stiffness Analytical Formulas

Modeling the Cross Frame as a Truss:

- Tension-only System



$$\beta_{Tb} = \frac{M}{\theta} = \frac{ES^2h_b^2}{2L_c^3 + \frac{S^3}{A_c + A_h}}$$

Z-Frames

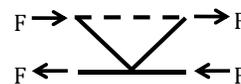
- Tension-Compression System



$$\beta_{Tb} = \frac{A_cES^2h_b^2}{L_c^3}$$

X-Frames

- K-Frame System

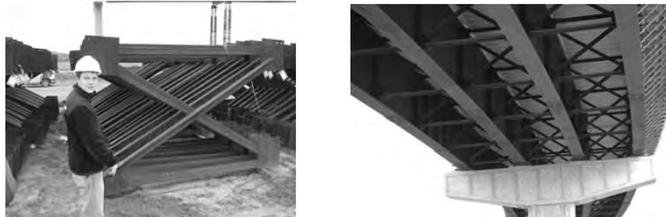


$$\beta_{Tb} = \frac{2ES^2h_b^2}{8L_c^3 + \frac{S^3}{A_c + A_h}}$$

K-Frames

22

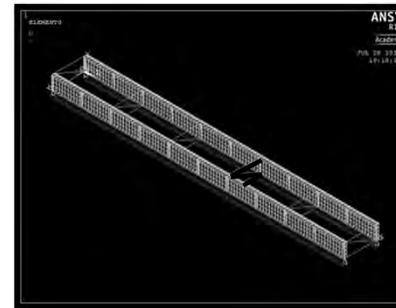
### Improved Cross Frame Systems



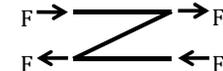
- Cross frames often represent one of the most expensive components per unit weight to fabricate.
- The high cost of cross frames is due to the significant welding/bolting and handling requirements.

23

### Common FEA Representation of X-Frame



Often Modeled as "Z-Frame"



Diagonal must have adequate buckling strength

A research investigation was undertaken to investigate some new geometries and detailing practices for cross frames.

25

### Improved Cross Frame Systems

- The study was focused on both existing and alternative geometries.
- Included laboratory studies and parametric finite element analyses
- The lab tests consisted of static stiffness and strength tests as well as fatigue tests.
- The experiments are some of the first tests focused on measurements of the stiffness and strength of cross frame systems.

26

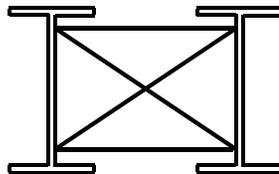
### Improved Cross Frame Systems

- In research, it is not uncommon to “accidentally” gain insight and sometimes make major unintended discoveries.
- Some of the more interesting findings from the study were not related to the initial goals of the investigation.
- We are going to focus on the unintended discoveries.

Graduate Research Assistants: Anthony Battistini and Wei Wang  
Co-PIs: Karl Frank and Mike Engelhardt

27

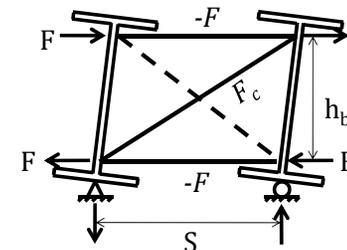
### Static Test Setup



The static test setup was developed to simulate the demand that braces experience due to either buckling or girder torsion place on the brace.

28

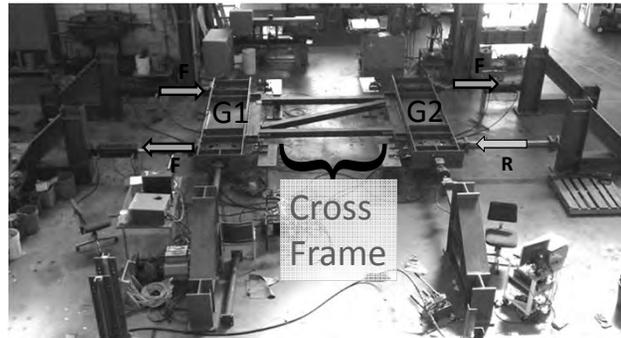
### Static Test Setup



The static test setup was developed to simulate the demand that braces experience due to either buckling or girder torsion place on the brace.

29

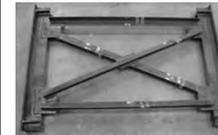
### Large Scale Stiffness/Strength Setup



32

### Lab Tests: Cross Frame Specimens

#### Current Details



Single Angle X-Frame



Single Angle K-Frame

#### "New" Details Considered



Square Tube Z-Frame



Double Angle Z-Frame  
 (Single Angle Struts)



Double Angle Z-Frame  
 (Double Angle Struts)

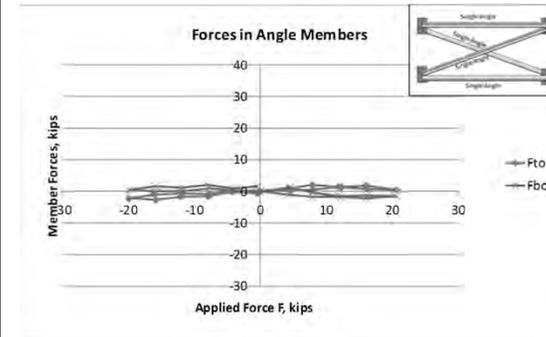
### Lab Tests: Large Scale Stiffness Unequal Leg Angle X Frame Stiffness



- Tension diagonal braces compression diagonal so that unbraced length for diagonal is half the length.

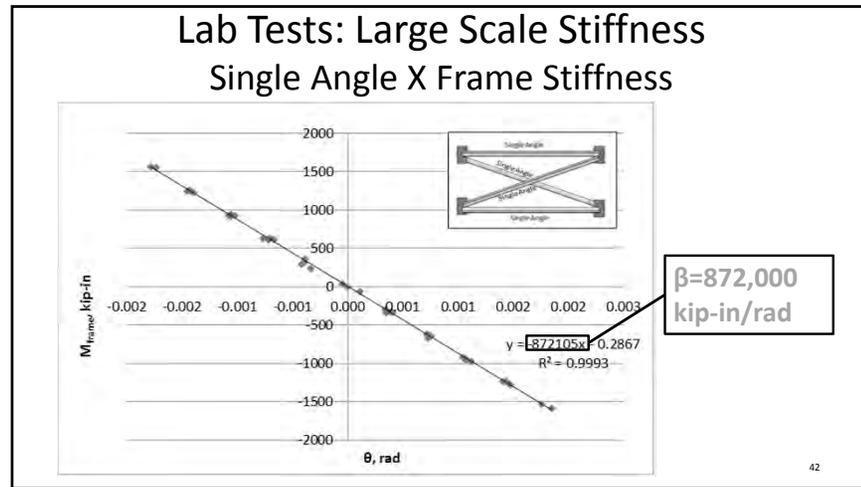
39

### Lab Tests: Large Scale Stiffness Single Angle X Frame Forces



- Top and bottom struts are close to zero force member
- Prior to buckling, the compression diagonal generally contributes as much as the tension diagonal

40



### Recall: Brace Stiffness Analytical Formulas

- Tension-only Diagonal System**  

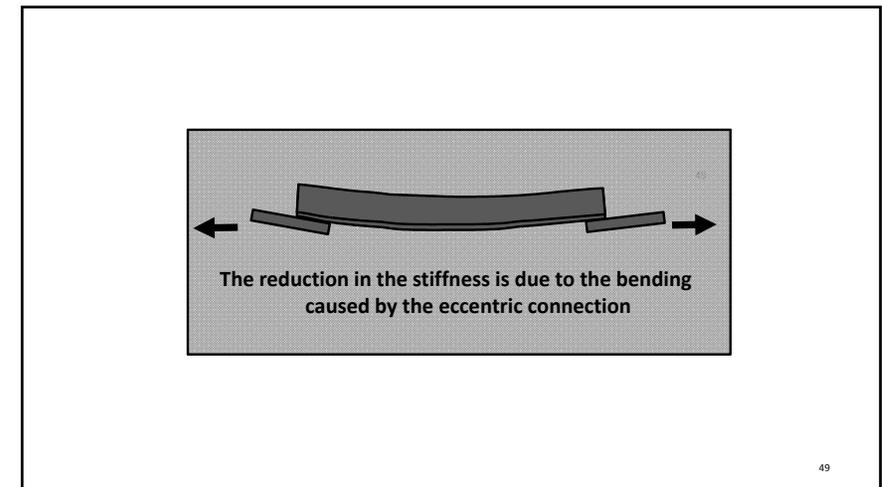
$$\beta_{Tb} = \frac{ES^2h_b^2}{\frac{2L_c^3}{A_c} + \frac{S^3}{A_h}}$$
Z-Frames
- Tension-Compression System**  

$$\beta_{Tb} = \frac{A_c ES^2 h_b^2}{L_c^3}$$
X-Frames
- K-Frame System**  

$$\beta_{Tb} = \frac{2ES^2h_b^2}{\frac{8L_c^3}{A_c} + \frac{S^3}{A_h}}$$
K-Frames

### Stiffness: Lab vs. Analytical vs. FEA

Type of Cross Frames		Test Results	Analytic Solution	Error %	Line Element Solution	Error %	Shell Element Solution	Error %
Eccentric Connections	Single Angle X Frame	872,000	1,579,000	82%	1,572,000	81%	867,000	-1%
	Single Angle K Frame	760,000	1,189,000	56%	1,180,000	55%	781,000	3%
	Unequal Leg Angle X Frame	1,054,000	1,609,000	53%	1,614,000	53%	1,065,000	1%
	Double Angle Z (Single Struts)	597,000	907,000	52%	905,000	52%	616,000	3%
	Double Angle Z (Double Struts)	1,182,000	1,152,000	-2.5%	1,152,000	-2.5%	1,164,000	-1.5%
	Square Tube Z-frame	658,000	649,000	-1%	647,000	-2%	657,000	0%



### Large Scale Stiffness Observations

- Truss formulations and line element FEA models overestimate the stiffness of cross frames with single angle members
  - Error largely due to eccentric connection of single angle
- Results from FEA shell element model have good agreement with all test results
  - Use validated model to perform parametric studies

50

### Commercial Software

- **All** commercial software generally makes use of line elements for the cross frames.
- Even three dimensional models that are used for “complex” systems or research generally use line elements to represent the cross frames.
- The line element model is an efficient representation of the cross frame system. Our goal was to develop a correction factor to be applied to the line element model or the analytical (hand) solution.

52

### Computational Modeling Cross Frame Stiffness Reduction

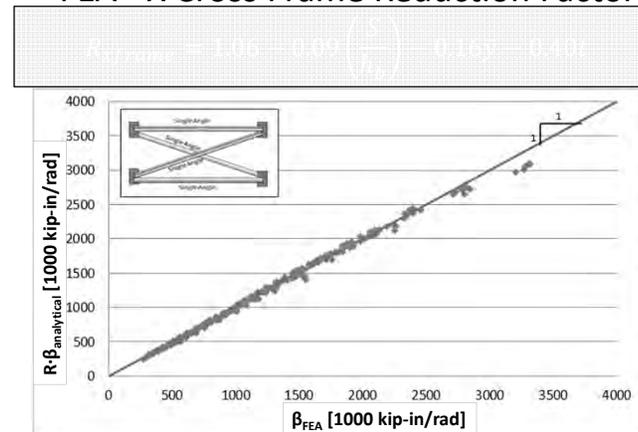
- Parametric studies were performed to find the correction factor for single angle X and K frames:

$$R = \beta_{FEA} / \beta_{analytical}$$

- R was found to be dependent upon  $S/h_b$ ,  $\bar{y}$ , and t
- R can be applied to modify the member area in a computer software model when cross frames are modeled using line elements

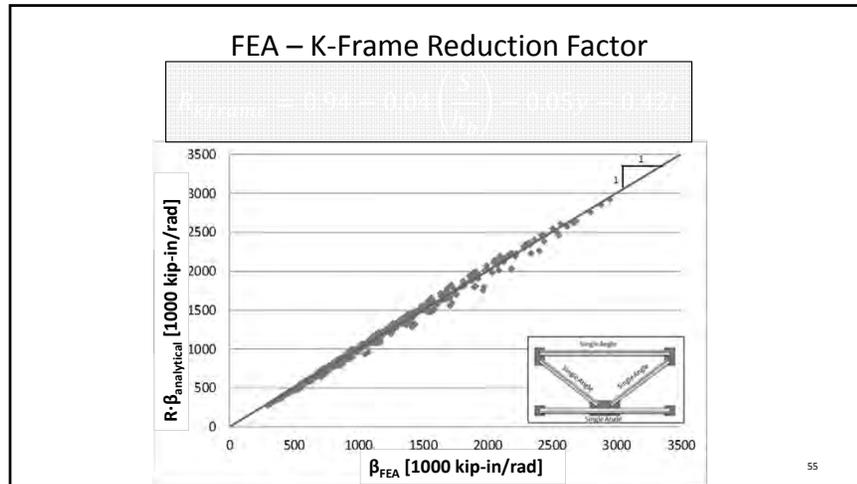
53

### FEA - X Cross Frame Reduction Factor

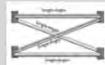
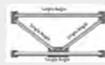
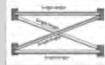


54





**Design Recommendations**  
**Reduction Factor Verification**

Type of Cross Frames	Test Results	Analytic Solution	Error %	R*Analytic Solution	Error %
Single Angle X Frame 	872,000	1,579,000	82%	860,000	-1.4%
Single Angle K Frame 	760,000	1,189,000	56%	762,000	0.3%
Unequal Leg Angle X Frame 	1,054,000	1,609,000	53%	1,018,000	-3.4%

57

### Stiffness Conclusions from Laboratory Tests

- Concentric members show good agreement with analytical models and do not require reduction factor. The Tension-Only model is also conservative and requires no reduction.
- Eccentric connection of single angle reduces stiffness due to bending
- Line element solutions can significantly over-predict stiffness of single angle cross frames
- Applying reduction factor to analytical models can produce relatively accurate estimate of cross frame stiffness

58

### Stiffness Conclusions from Laboratory Tests

- Overestimating the stiffness of the cross frame has a significant effect on design and behavior. The impact of the error has an inverse impact on deformations versus fatigue behavior:
  - A) Unconservative in terms of torsional stiffness/stability of the girders
  - B) Overly – Conservative in terms of the fatigue behavior of the cross frames.

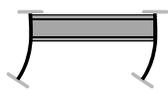
59

**Additional Stiffness Components**

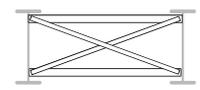
$\beta_{sec}$  – Cross Sectional Distortion  
 $\beta_g$  – in-plane Stiffness of Girder

60

**Understanding Cross Sectional Distortion,  $\beta_{sec}$**



Will distort significantly

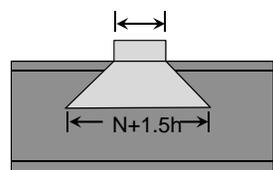
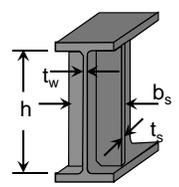


Will not distort much

- Cross-Sectional Distortion: depending on the region of the web outside of the depth of the brace, cross-sectional distortion can be significant.
- We can control distortion by providing a web stiffener to increase the bending stiffness of the web.

62

**Cross Sectional Distortion,  $\beta_{sec}$**

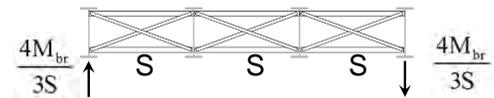
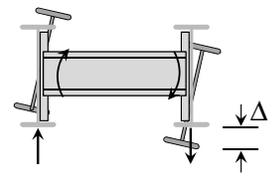
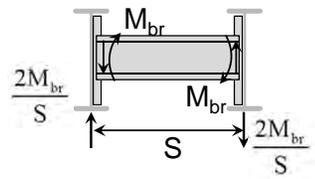


Effective Web Width for Distortion

$$\beta_{sec} = \frac{3.3E}{h} \left( \frac{t_w^3}{12} (N + 1.5h) + \frac{t_s b_s^3}{12} \right)$$

63

**Girder In-Plane Stiffness**



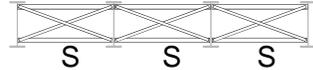
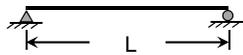
**Wider System:  
 Smaller Shear and  
 Stiffer System**

66



### Girder In-Plane Stiffness

The in-plane girder stiffness is a function of the stiffness of the individual girders as well as the number of girders across the width of the bridge:



$$\beta_g = \frac{N_g S^2 EI_x}{L^3}$$

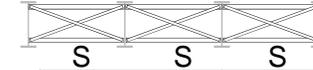
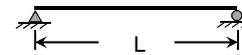
$I_x$  = in-plane moment of inertia of girders  
 $n_g$  = number of girder across the width of the bridge that are interconnected by the braces.

$$N_g = \frac{24(n_g - 1)^2}{n_g}$$

67

### Girder In-Plane Stiffness

The in-plane girder stiffness is a function of the stiffness of the individual girders as well as the number of girders across the width of the bridge:



$$\beta_g = \frac{N_g S^2 EI_x}{L^3}$$

$$N_g = \frac{24(n_g - 1)^2}{n_g}$$

$n_g$	$N_g$
2	12
3	32
4	54
5	77

68

### Total Brace Stiffness

As noted earlier, the total brace stiffness is a function of several components. The system torsional brace stiffness is governed by the following expression:

$$\frac{1}{\beta_T} = \frac{1}{\beta_{Tb}} + \frac{1}{\beta_{Sec}} + \frac{1}{\beta_g}$$

- $\beta_T$  = Total System Stiffness
- $\beta_{Tb}$  = Stiffness of cross frame/brace
- $\beta_{Sec}$  = Effect of cross sectional distortion
- $\beta_g$  = In-plane stiffness of effect of girder system

Note:  $\beta_T$  will be less than smallest of  $\beta_{Tb}$ ,  $\beta_{Sec}$ , or  $\beta_g$

69

### In Design, $\beta_{T Req'd}$ is App. 6 Stiffness Requirement

$$\frac{1}{\beta_{T Req'd}} \geq \frac{1}{\beta_{Tb}} + \frac{1}{\beta_{Sec}} + \frac{1}{\beta_g}$$

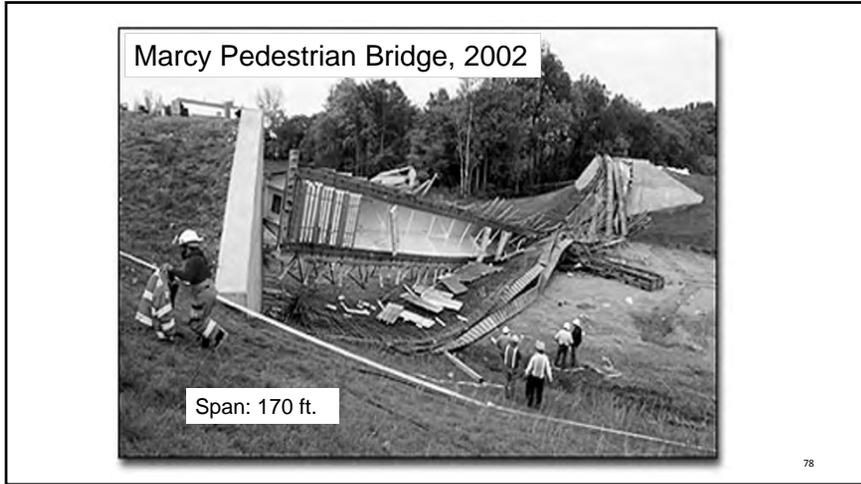
- $\beta_{T Req'd}$  = Total Required System Stiffness (App. 6 Equation)
- $\beta_{Tb}$  = Stiffness of cross frame/brace
- $\beta_{Sec}$  = Effect of cross sectional distortion
- $\beta_g$  = In-plane stiffness of effect of girder system

What Happens if the above expression isn't satisfied?  
 Let's look at the case when  $\beta_g < \beta_{T Req'd}$ ?

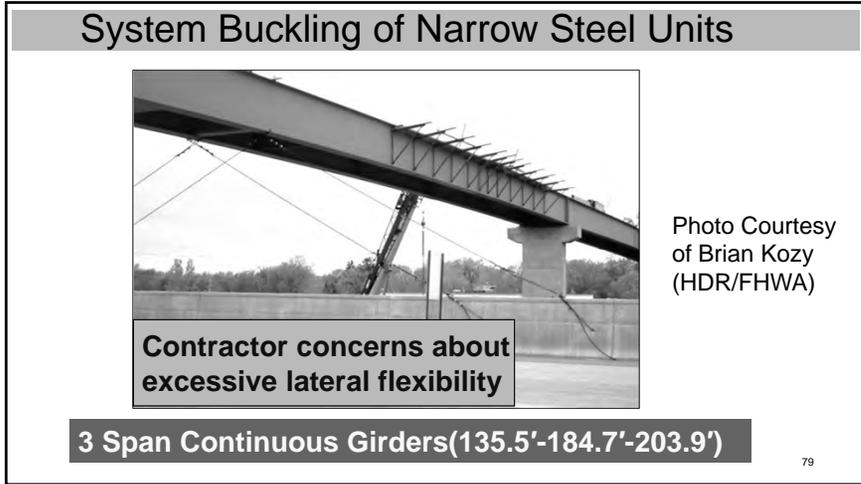
71



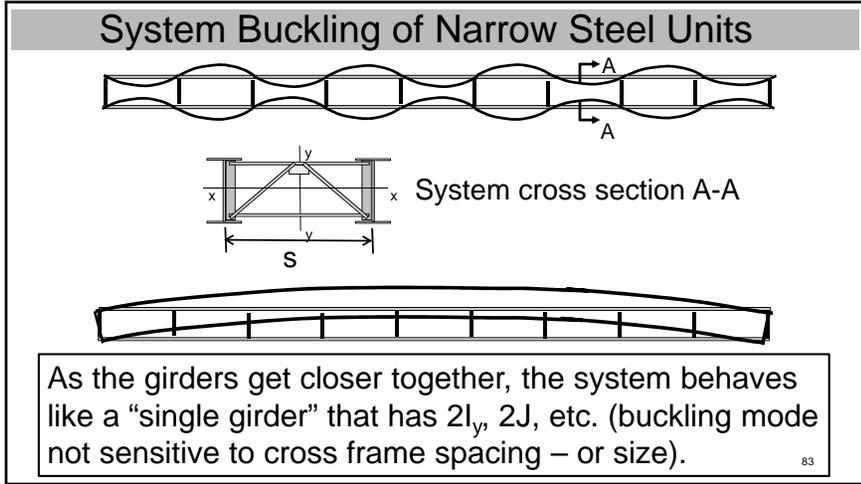




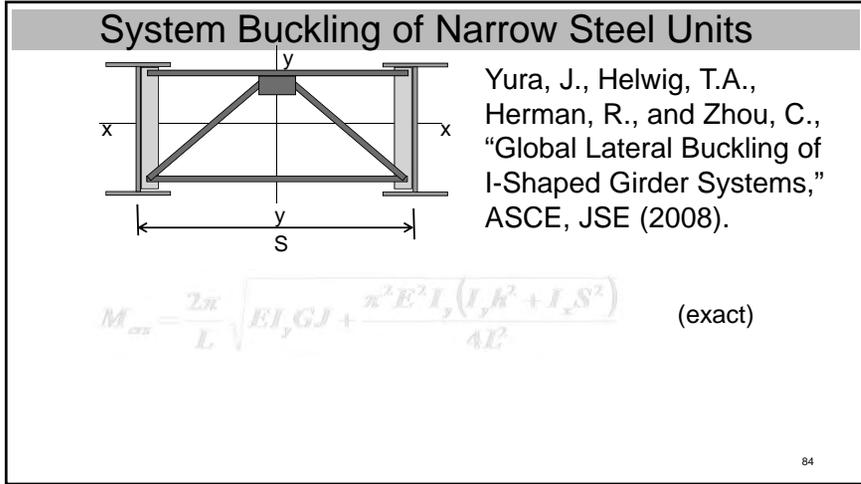
78



79



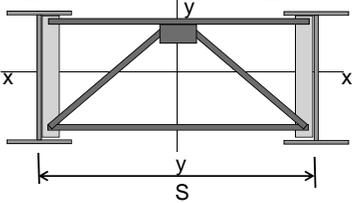
83



84



### System Buckling of Narrow Steel Units



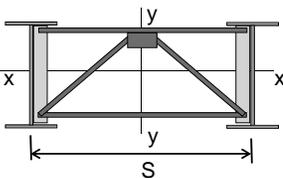
Yura, J., Helwig, T.A., Herman, R., and Zhou, C., "Global Lateral Buckling of I-Shaped Girder Systems," ASCE, JSE (2008).

$$M_{crs} = \frac{2\pi}{L} \sqrt{E I_y \left( \frac{\pi^2 E I_x}{4L^2} + I_y S^2 \right)} \quad (\text{exact})$$

$$M_{crs} = \frac{\pi^2 S E}{L^2} \sqrt{I_y I_x} \quad (\text{simple})$$

85

### System Buckling of Narrow Steel Units



Increasing the girder spacing does increase the buckling capacity (buckling stress)

Eigenvalue Buckling Analysis	Analysis Type	Girder Spacing S (in.)		
		80	110	150
	ANSYS	21.3 ksi	28.6 ksi	38.7 ksi
	Exact	21.4 ksi	28.7 ksi	39.2 ksi
	Simple	20.7 ksi	28.2 ksi	38.8 ksi

86

### System Buckling of Narrow Steel Units

AASHTO Equation for System Buckling of Narrow I-Girder Units (2015 interim specification):

$$M_{gs} = \frac{\pi^2 S E}{L^2} \sqrt{I_y \text{eff} I_x}$$

To avoid excessive 2<sup>nd</sup> order deformations during deck placement, total factored positive girder moment limited to 50% of  $M_{gs}$ .

87

### System Buckling of Narrow Steel Units

Graduate Research Assistant: Liwei Han

AASHTO Equation for System Buckling of Narrow I-Girder Units (2017 specification): Limit raised from 50% to 70%.

$$M_{gs} = C_{bs} \frac{\pi^2 S E}{L^2} \sqrt{I_y \text{eff} I_x}$$

$C_{bs}$  is a moment gradient factor for the system buckling mode

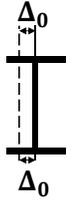
Simply supported or partially erected continuous sys.:  $C_{bs} = 1.1$

Continuous Systems:  $C_{bs} = 2.0$

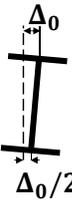
88

### System Buckling of Narrow Steel Units

- Effect of initial imperfection shape



**Case A**

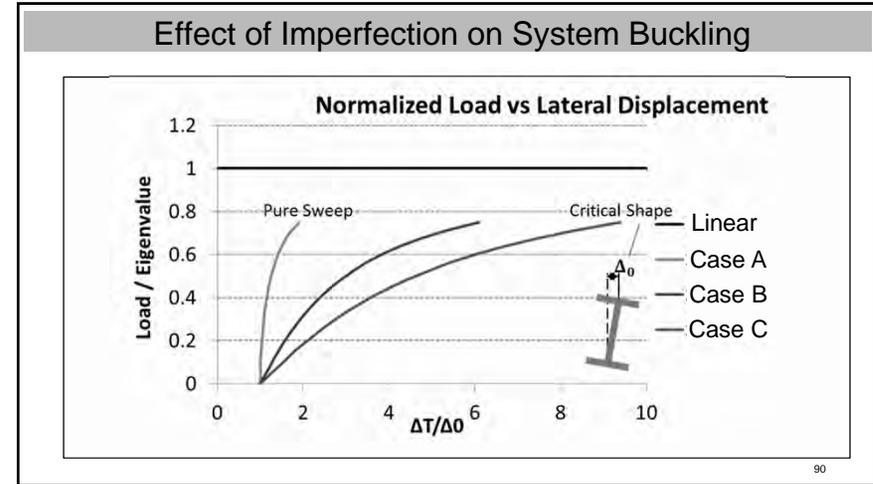


**Case B**



**Case C**

Previous studies have shown "Section C" is Critical Shape



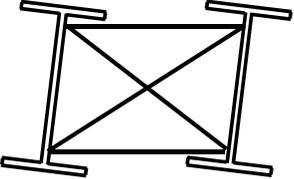
### How Likely is the "Critical Shape" Imperfection



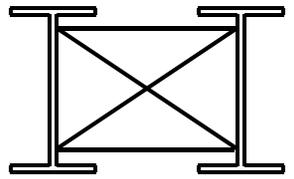



91

### How Likely is the "Critical Shape" Imperfection



"Critical Shape" – Diagonals would be different lengths



"Rectangular" Cross Frame

Cross frames are detailed to control the geometry of the section. Although there may be girder drops in this geometry, the cross frames will generally be relatively "square".

93

### Imperfection Study

Prior to Intermediate Cross Frame Installation

Frame #		1	2	3	4
Girder 1	$\Delta_{top}$ (in.)	0	0.80	1.28	1.44
	$\Delta_{bot}$ (in.)	0	0	0	0
Girder 2	$\Delta_{top}$ (in.)	0	0.80	1.28	1.44
	$\Delta_{bot}$ (in.)	0	0	0	0

### Imperfection Study

Prior to Intermediate Cross Frame Installation

The girders often have to be “pulled/pushed” straight to fit cross frames into place.

95

### Imperfection Study

Prior to Intermediate Cross Frame Installation

The girders often have to be “pulled/pushed” straight to fit cross frames into place.

100

### Imperfection Study

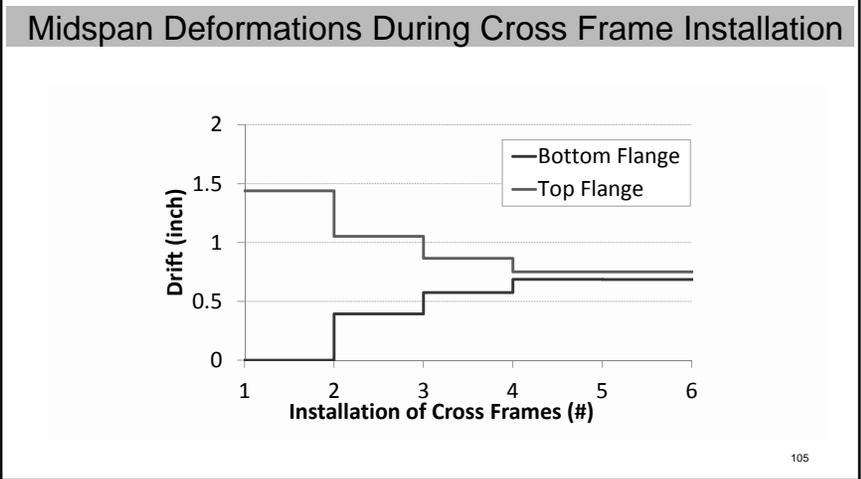
Step 1: Initial Imperfection

Step 2: Girders Pulled Straight  
 $\Delta_{top}=?$   $\Delta_{top}=?$

Step 3: Cross Frame Installed

Step 4: System Released  
 $\Delta_{bot}=?$   $\Delta_{bot}=?$

104



### Imperfection Study

Midspan Imperfections and Displacements

		Before		After	
		Δtop (in.)	Δbot (in.)	Δtop (in.)	Δbot (in.)
Girder 1	Δtop (in.)	1.44	0	0.75	0.69
	Δbot (in.)	0	0	0.75	0.69
Girder 2	Δtop (in.)	1.44	0	0.75	0.69
	Δbot (in.)	0	0	0.75	0.69

“Critical Shape”

Although several different initial shapes were considered, the “final” shape after the near full depth cross frames were installed was close to a pure sweep with  $D = L_b/1000$ .

### Imperfection for Appendix 6 Torsional Bracing Provisions

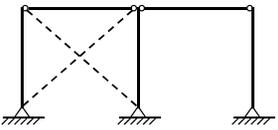
Additional work is necessary to determine the imperfection likely to occur in practice.

**Shallow Brace**  
 Likely Imperfection for design is probably “critical shape” with  $\theta_o = L_b/(500h)$

**Deep Brace**  
 Likely Imperfection for design is probably “pure” sweep of  $L_b/500$

**Bracing Details:**  
 Lean on bracing and split pipe stiffener

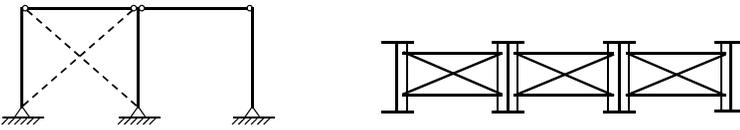
**Lean-On Bracing  
 Details**



*Lean-On Bracing in  
 Frames*

Graduate Research Assistants: Liqun Wang, James Deaver,  
 ans Carlos Romero, Michelle Romage-Chambers 111

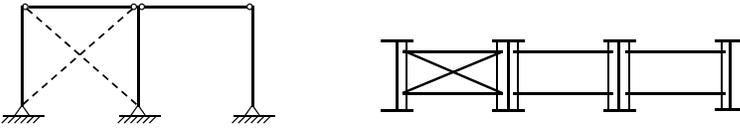
**Lean-On Bracing  
 Details**



*Lean-On Bracing in  
 Frames*                      *Lean-On Bracing in  
 Beams*

Graduate Research Assistants: Liqun Wang, James Deaver,  
 ans Carlos Romero, Michelle Romage-Chambers 112

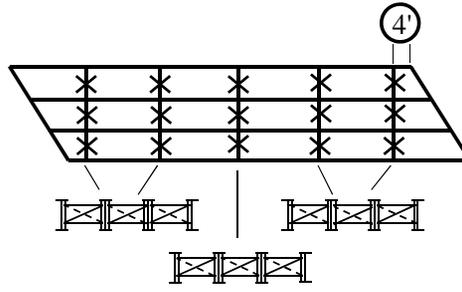
**Lean-On Bracing  
 Details**



*Lean-On Bracing in  
 Frames*                      *Lean-On Bracing in  
 Beams*

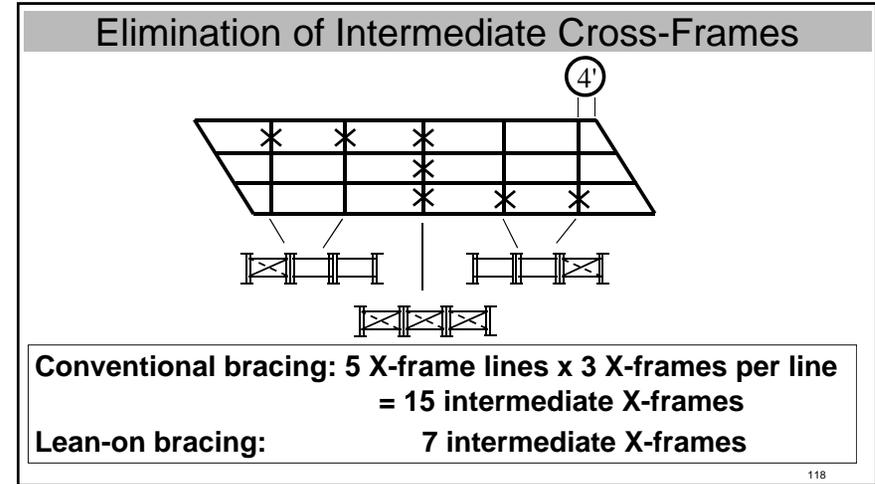
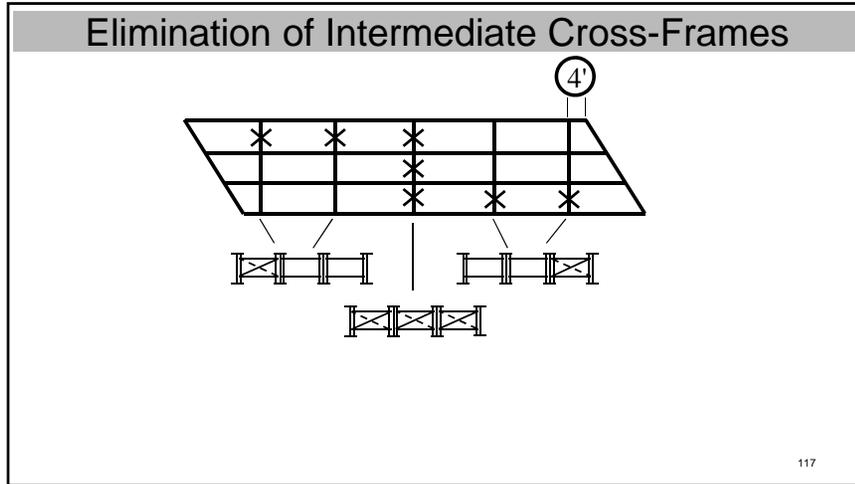
Graduate Research Assistants: Liqun Wang, James Deaver,  
 ans Carlos Romero, Michelle Romage-Chambers 113

**Elimination of Intermediate Cross-Frames**



116





### STIFFNESS & STRENGTH FOR LEAN-ON X-FRAMES

# Girders per X-frame  
 $n_{gc} = 4$

Brace Stiffness:

$$\beta_b = \frac{Es^2h_b^2}{\frac{n_{gc}L_d^3}{A_d} + \frac{s^3}{A_c}(n_{gc} - 1)^2}$$

Brace Strength:

$$F_d = \frac{n_{gc}FL_d}{s}$$

$$F_s = (n_{gc}-1)F$$

}  $F = M_{br}/h_b$

Define  $n_{gc}$  as the number of girders per cross-frame.

119

### Advantages of Lean-On Bracing

- Easier fit-up of X-frames near supports during erection
- Reduce brace forces due to truck loading in completed bridge
- With fewer braces:
  - Economic benefit both at time of erection and in ongoing maintenance (fewer cross-frames to inspect)

Implementation – 3 bridges in Lubbock, Texas with skew angles in excess of 60 degrees

120

### Bracing Layout for Lubbock Bridge



60 Degree Support Skew

Conventional Bracing  
 80 Intermediate X-frames

Lean-On Bracing  
 28 Intermediate X-frames

121

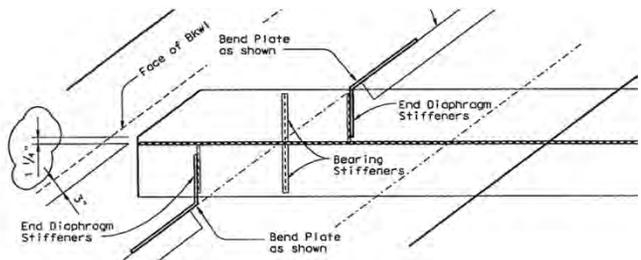
## Split Pipe Stiffeners

Graduate Research Assistants: Craig Quadrato and Anthony Battistini  
 Co-PIs: Karl Frank and Mike Engelhardt

122

### Common X-Frame Plate Stiffener Details

**Larger Skews: Separate bearing and end diaphragm stiffeners**



Note: 4 Stiffener Plates Plus Bent Plates Often Used

123

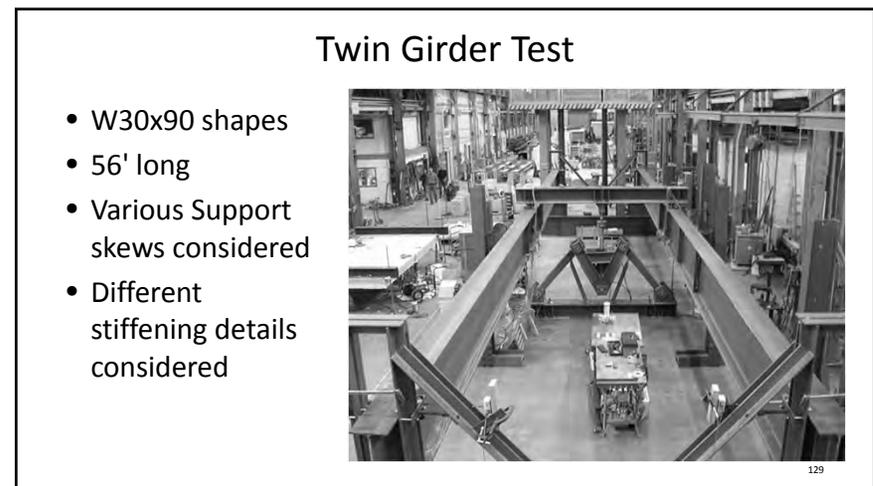
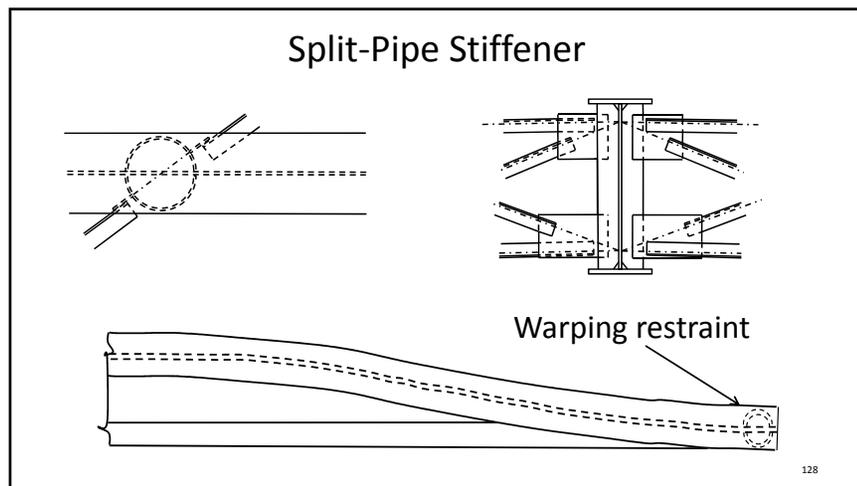
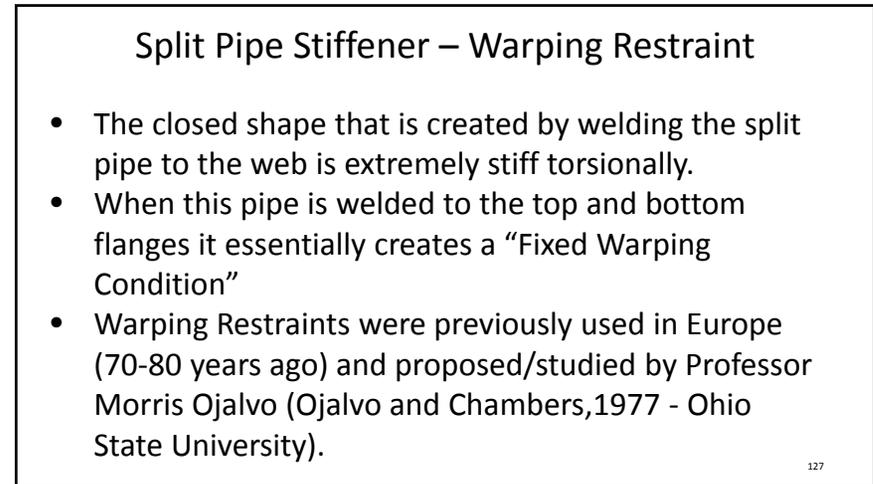
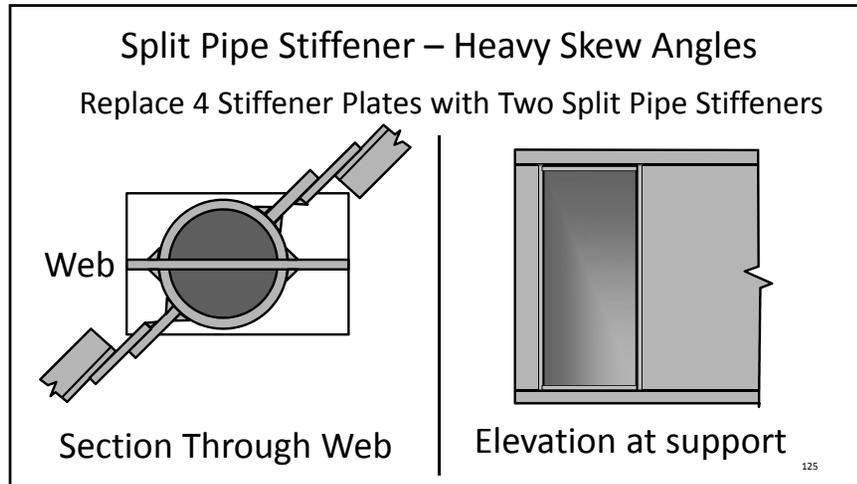
### Bent Plate Details

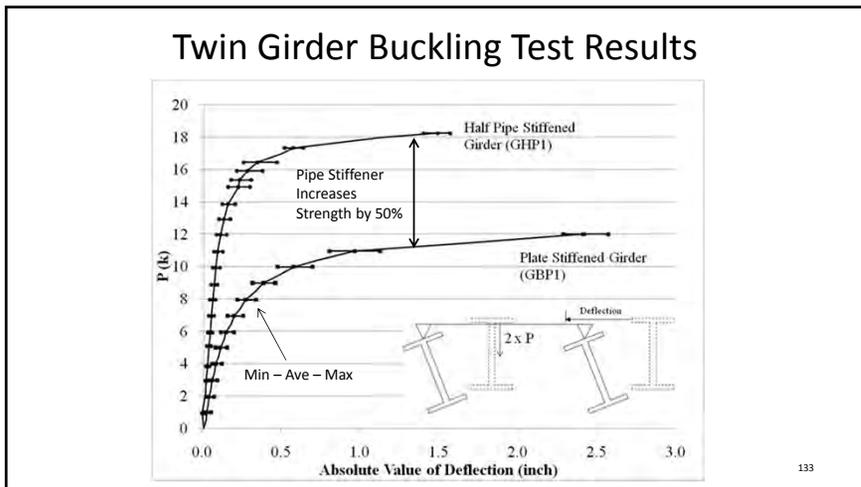
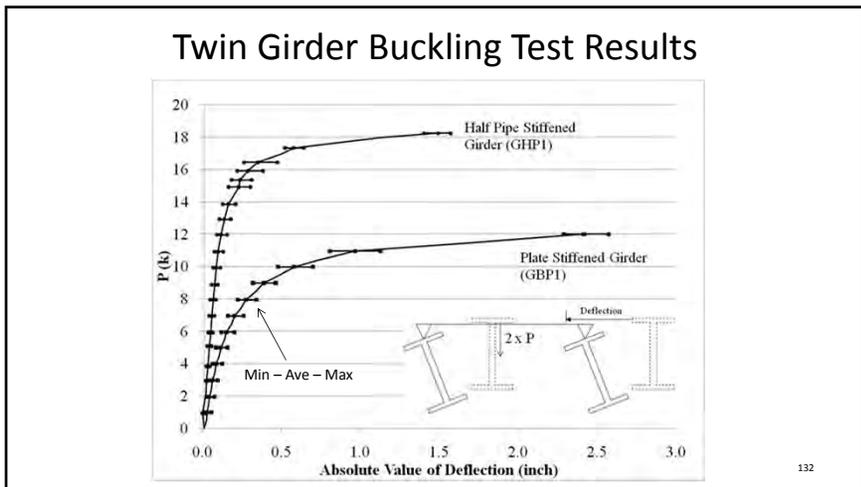
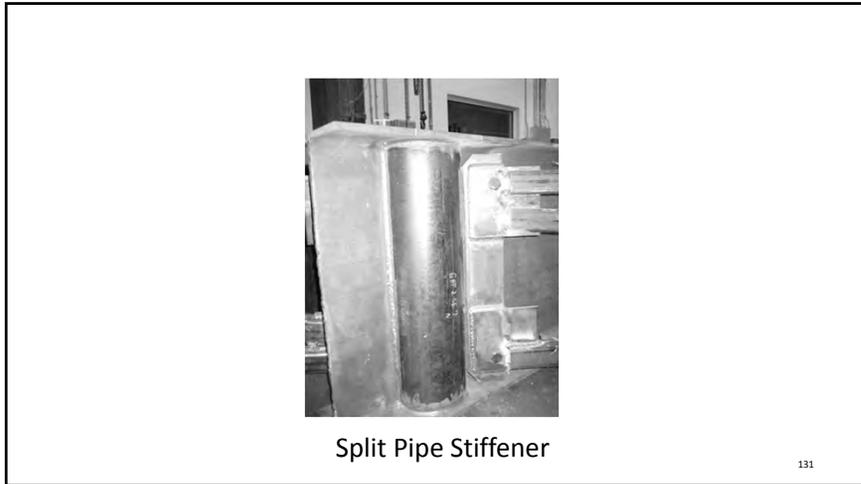
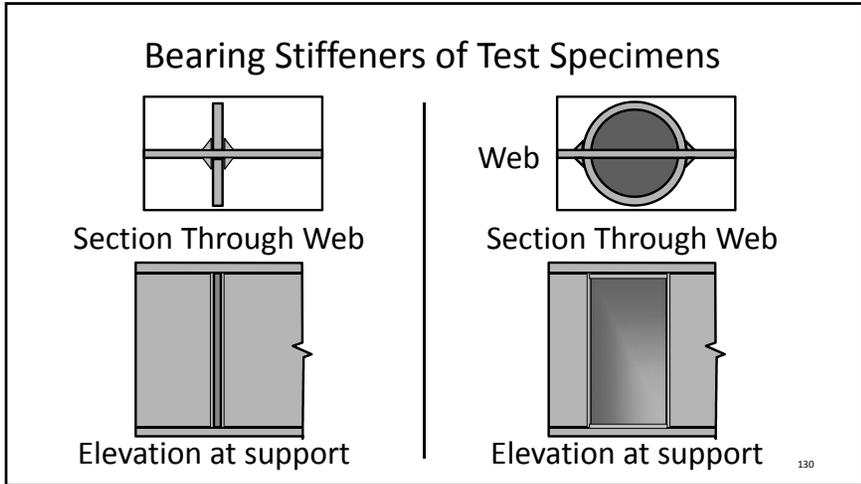


$$\frac{1}{\beta_T} = \frac{1}{\beta_{Dskew}} + \frac{1}{\beta_{sec}} + \frac{1}{\beta_g} + \frac{1}{\beta_{conn}}$$

The bent plate adds an additional component and the flexibility of this plate has a significant impact on the system stiffness.

124





## Ongoing Steel Girder Studies

134

## Improved Details in Steel Tub Girders

This project is focused on improving the behavior and economy of Trapezoidal Box Girder systems:

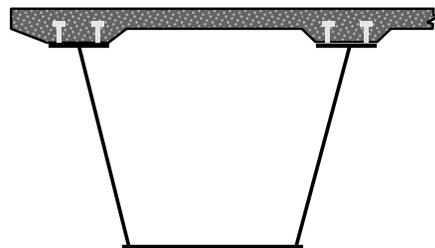
- 1) Studying modifications in geometrical layout of girders
- 2) Modifications of the bracing systems

Graduate Research Assistants: Stalin Armijos Moya and Yang Wang  
Co-PIs: Mike Engelhardt, Tricia Clayton, and Eric Williamson

135

## Improved Details in Steel Tub Girders

- Tub girders are very stiff in the finished condition



136

## Improved Details in Steel Tub Girders

- Tub girders are very stiff in the finished condition
- Open section during construction
- Bracing consists of top lateral truss and internal/external K-frames
- Primary role of the bracing is during construction.



Bracing systems in twin tub girder during construction

138

### Improved Details in Steel Tub Girders

**1. Web Slope**

a) Conventional web slope      b) Lower web slope

**Benefit:** Potentially reduce number of girder lines

140

### Improved Details in Steel Tub Girders

**2. Top Flange Offset**

a) Centered Top Flanges      b) Offset Top Flanges

**Benefits:** Eliminate gusset plates and improve bracing efficiency.

142

### Improved Details in Steel Tub Girders

**3. Top Lateral Truss Layout**

a) Continuous top lateral truss

b) Truss diagonals only near ends  
 (Primarily for straight or mildly curved girder applications)

144

### Improved Details in Steel Tub Girders

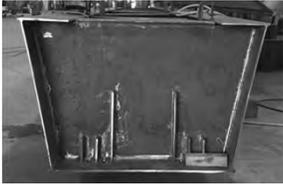
**4. Internal Cross Frame Layout**

a) K-frames located at every panel point

b) K-frames located (every 2, 4, 6 panel points)  
 (Straight and horizontally curved girders)

146

### Experimental Specimens Fabricated by Hirschfeld

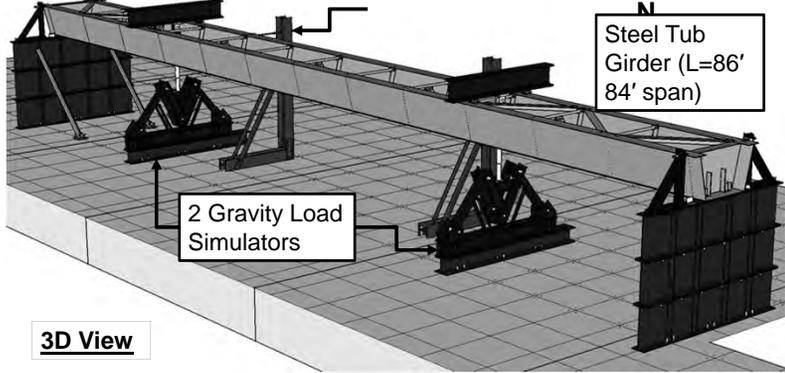




1) Standard Section      2) Offset Flange Section      3) Lower Slope Section

86 ft. Girder lengths (84 ft. clear span)

147

### Experimental Test Setup



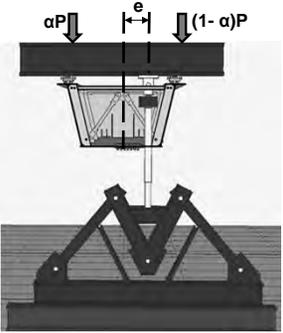
N  
 Steel Tub Girder (L=86'  
 84' span)

2 Gravity Load Simulators

3D View

148

### Gravity Load Simulators Setup



Load Cases

- Bending Only ( $e=0$ )
- Bending + Torsion ( $e>0$ )

149

### Gravity Load Simulators – Loading Conditions





GLS concentric

eccentricity=8"  
R~1200 ft.

eccentricity=16"  
R~600 ft.

150



## Bracing Layout Optimization

### Top Flange Lateral Bracing Layout



No Top Lateral Bracing



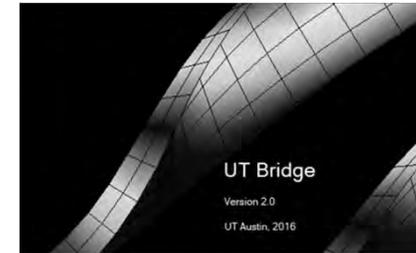
Partial Bracing

151

## UT Bridge Version 2.2 Released in February 2018

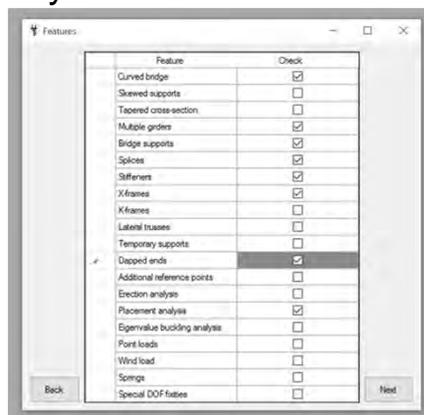
Version 1.0 – Jason Stith, Brian Petruzzi, and Jun Kim (2009)  
 Version 2.0, 2.1, 2.2 – Paul Biju-Duval (2017-2018)

Co-PIs: Eric Williamson, Mike Engelhardt, Karl Frank, and Tricia Clayton



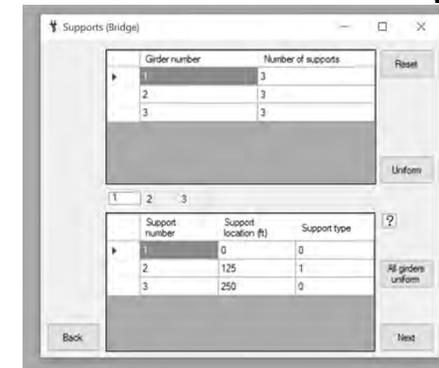
152

## Specify “Features” of the Analysis



153

## Pop-up Panels Prompt User for Basic Model Geometry



154

### Cross Frame Properties and Spacing

The screenshot shows the 'X-frames' software interface. It includes a table for Bay number and Number of x-frames, a table for X-frame number, Left girder location (ft), and Right girder location (ft). There are also input fields for R-Factor, Intermediate x-frame, Support x-frame, and X-frame type (X-Type, K-Type, Lean On).

Bay number	Number of x-frames
1	11
2	11

X-frame number	Left girder location (ft)	Right girder location (ft)	Lean-on
1	0	0	0
2	25	25	0
3	50	50	0
4	75	75	0
5	100	100	0
6	125	125	0
7	150	150	0
8	175	175	0
9	200	200	0
10	225	225	0
11	250	250	0

157

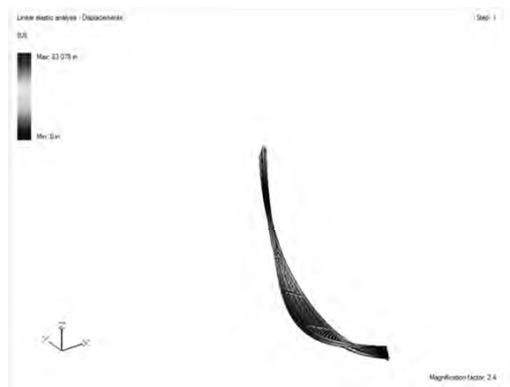
### Modelling Erection Stages



- Once the model is fully defined, the program can be used as a tool to evaluate various erection stages.
- The need for temporary supports such as shore towers or holding cranes can be easily evaluated.

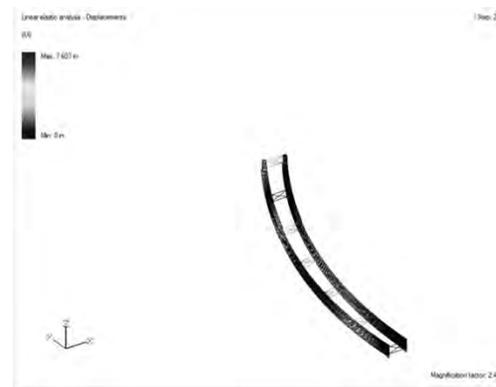
158

### Modelling Erection Stages



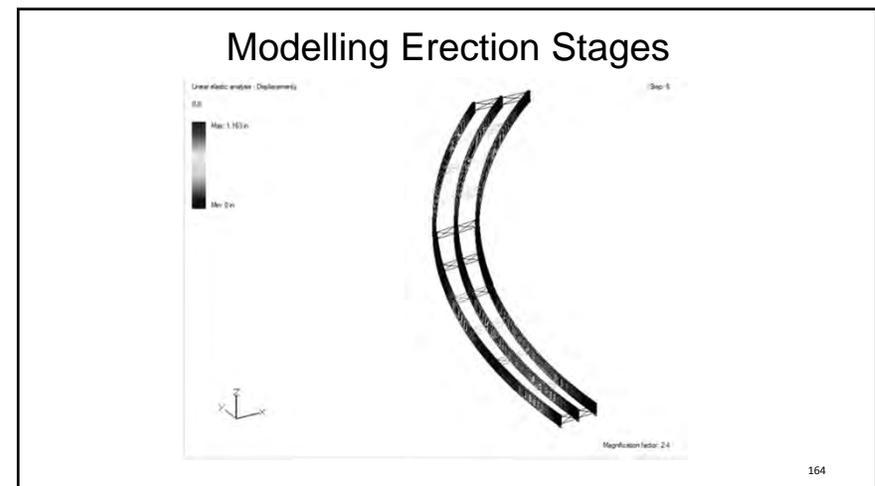
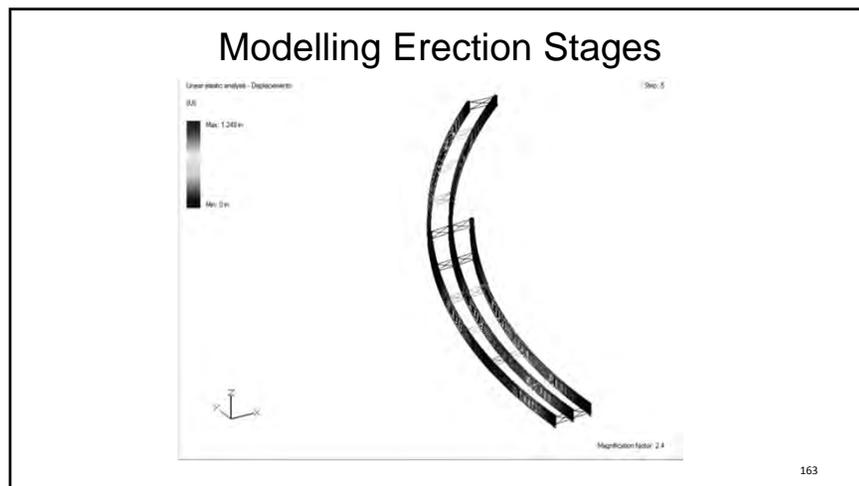
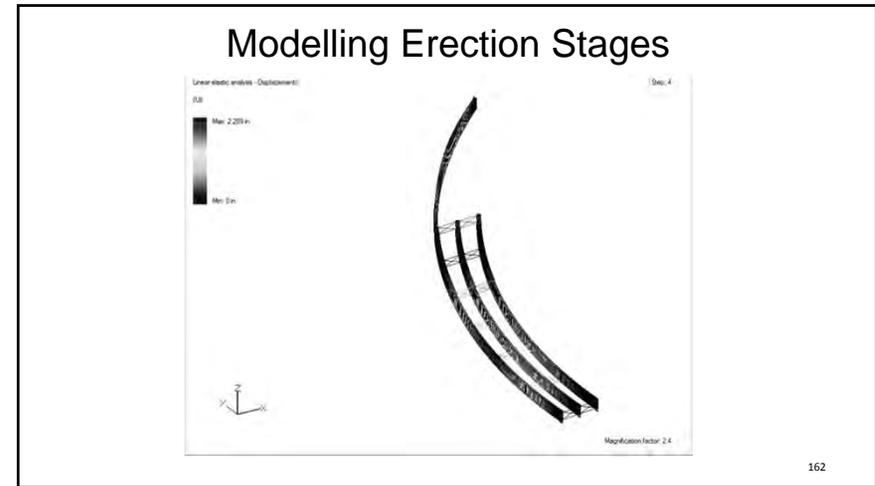
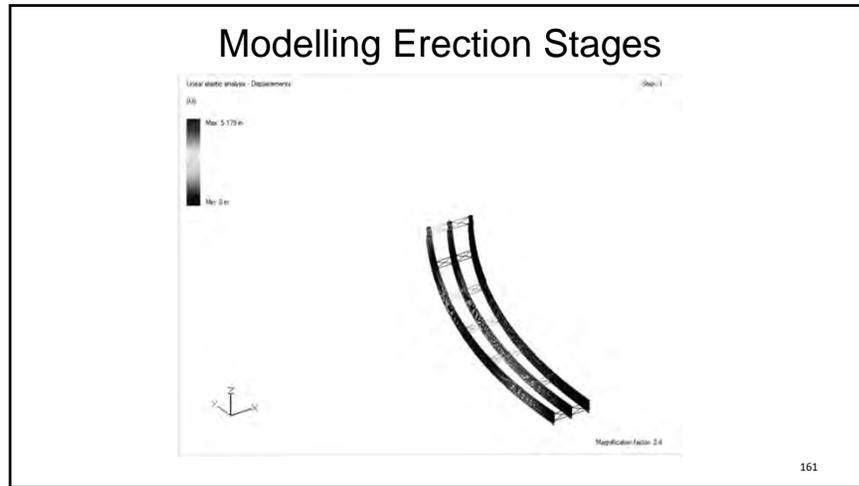
159

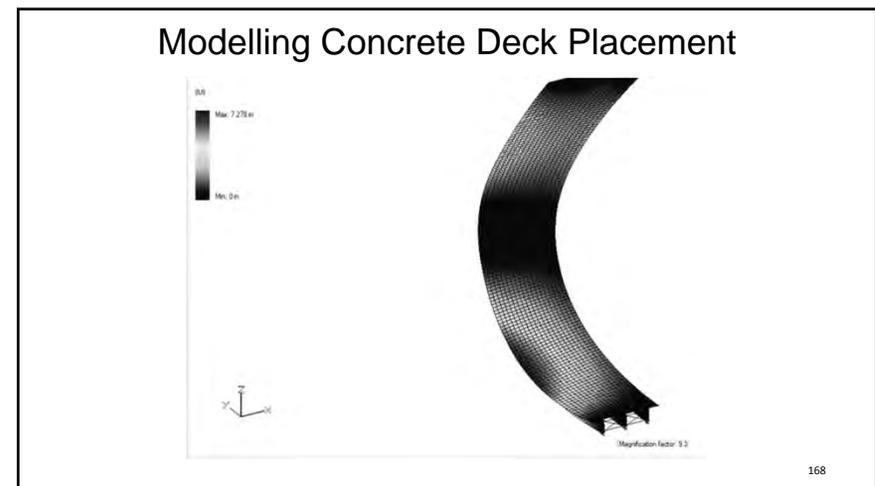
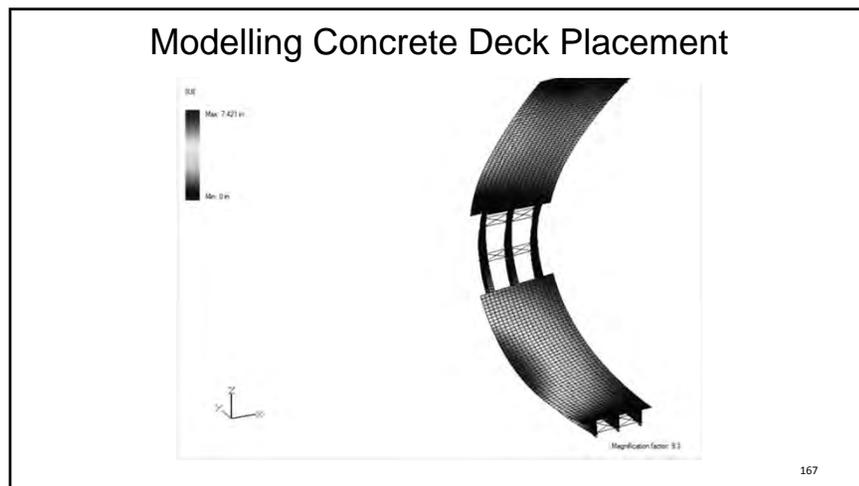
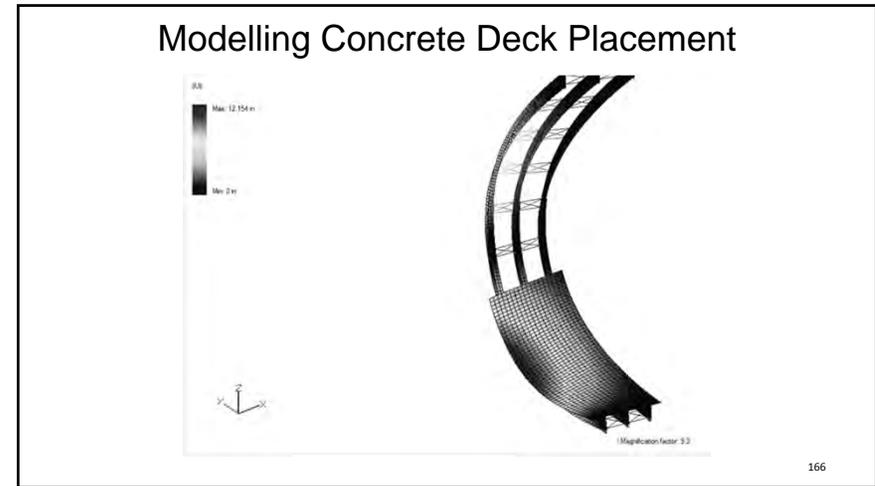
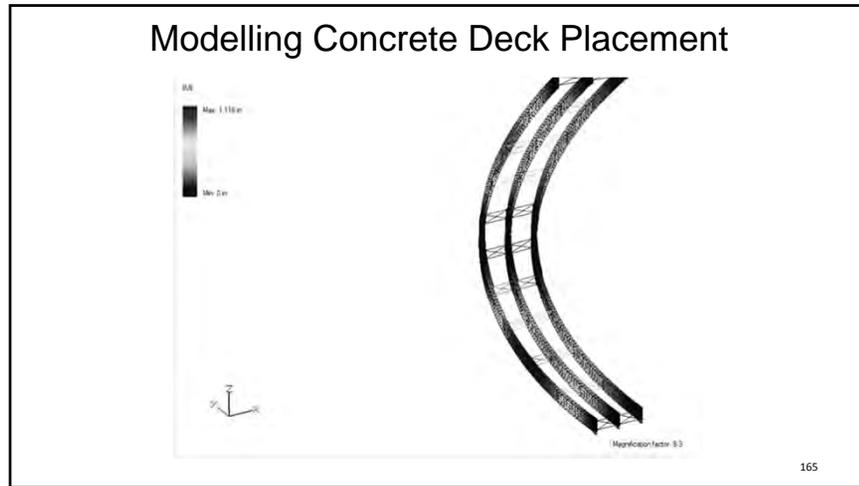
### Modelling Erection Stages



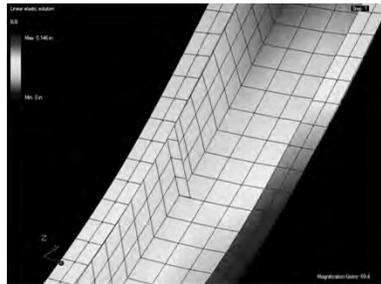
160



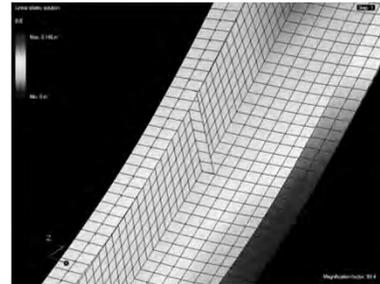




## CURVED TUB GIRDER



Coarse mesh



Fine mesh

169

## UT BRIDGE V2.2 CAPABILITIES

- **Types:** I-girder and tub girder bridges
- **Geometries:** Straight, curved, point of tangency
- **Special features:** Dapped ends, tapered sections
- **Loads:** Self-weight, wind loads, point loads, top flange uniform loads
- **Boundary conditions:** Standard pin and roller supports, temporary supports (shore towers or cranes), arbitrary
- **Braces:** X-frames, K-frames, lateral trusses, springs, diaphragms (tub girders)
- Eigenvalue Buckling, First Order, Second Order

170

## UT Bridge Software

Free Download from Ferguson Lab Website  
(Google UT Bridge)

171

## Summary

- Connection eccentricity can have a dramatic impact on the stiffness of braces. It's interesting to note that this was the most significant discovery of that particular research study – and wasn't a focus of the investigation.
- System buckling is a mode we have become aware of relatively recently that impacts narrow girder systems.
- Lean-on bracing techniques, split pipe stiffeners, and other details can lead to improved efficiency and behavior in many bracing systems.

174

Thank - You

## PDH Certificates

Within 2 business days...

- You will receive an email on how to report attendance from: [registration@aisc.org](mailto:registration@aisc.org).
- Be on the lookout: Check your spam filter! Check your junk folder!
- Completely fill out online form. Don't forget to check the boxes next to each attendee's name!



## PDH Certificates

Within 2 business days...

- Reporting site (URL will be provided in the forthcoming email).
- Username: Same as AISC website username.
- Password: Same as AISC website password.



# Thank You

Please give us your feedback!  
*Survey at conclusion of webinar.*



There's always a solution in steel.

